



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4030-041
Job Sheet 177327



Part No: D4030-041

Job Qty: 1 ea

Part Name: Long Basket Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/10/18

Job Tracking No:

Due Date: 5/30/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D SHEETS 1,3,4 IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/30/18	5/30/18	0.00	0.00	Start Up Stores/Pkg-1		M 18-7-9
100	Packaging	1 pcs	5/30/18	5/30/18	0.00	0.00	Packaging1-4		M 18-7-9
110	HandFinish	1 pcs	5/30/18	5/30/18	0.00	1.03	HandFinish4		M 18-7-9
120	QC	1 pcs	5/30/18	5/30/18	0.00	0.00	QC5	DAS 38	38
130	Packaging	1 pcs	5/30/18	5/30/18	0.00	0.00	Packaging3-2	21	21
140	QC21-SA	1 Ea	5/30/18	5/30/18	0.00	0.00	QC21	9-89	JUL 12 2018



Container No: S090083



Part: D4030-041

Job No: 177327

Serial No/Batch: S090083

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Date: 07/09/18

PK002

Job BOM					004270
Part / Item	Component Name	Quantity	Operation	Container	
AN3-14A	Bolt	4 Ea (4 ea)	90-Start up Operation	5067270	
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	5045859-1	
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	5060062	
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	5065268	
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	5064082	
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	5068640	
D2530	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	5068036	
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	5054449	
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	5050459	
D3917-3	Washer	6 Ea (6 ea)	90-Start up Operation	5015267	
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5067458	
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5051316	
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5051311	
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	5075153	
D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5059063	
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	5075339	
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	5069097	
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	5078258	
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	5041167	
MS24665-151	Cotter Pin	3 Ea (3 ea)	90-Start up Operation	5053951-1	
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	5041188-1	
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	5056052-1	
NAS1149F0332P	Washer	8 Ea (8 ea)	90-Start up Operation	5071415	
NAS1149F0432P	Washer	6 Ea (6 ea)	90-Start up Operation	5050055	
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	5067901-2	
D3913-041	Long Basket Base Assembly, 350	1 Ea (1 ea)	110-HandFinish	5084446	
D3914-041	Long Basket Lid Assembly (350)	1 Ea (1 ea)	110-HandFinish	5083310	00427

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-14A	4	254	0
	AN3-16A	2	80	0
	AN310-4	3	133	0
	AN310C4	2	142	0
	AN4-12	3	73	0
	AN5-17A	4	250	0
	D2530	1	20	0
	D2535	2	45	0
	D2537	2	48	0
	D3917-3	6	61	0
	D3953-17	2	54	0
	D3953-19	1	51	0
	D3953-21	1	45	0
	D3953-3	2	30	0
	D3953-7	2	42	0
	D3953-9	2	23	0
	D3969-3	1	33	0
	MS21042L3	6	1,850	0
	MS21042L5	4	788	0
	MS24665-151	3	393	0
	MS24665-300	2	94	0
	NAS1149C0432R	2	2,443	0
	NAS1149F0332P	8	2,993	0
	NAS1149F0432P	6	1,599	0
	NAS1149F0563P	4	741	0
110-HandFinish	D3913-041	1	6	0
	D3914-041	1	7	0

Part Specifications

Specifications could not be found.